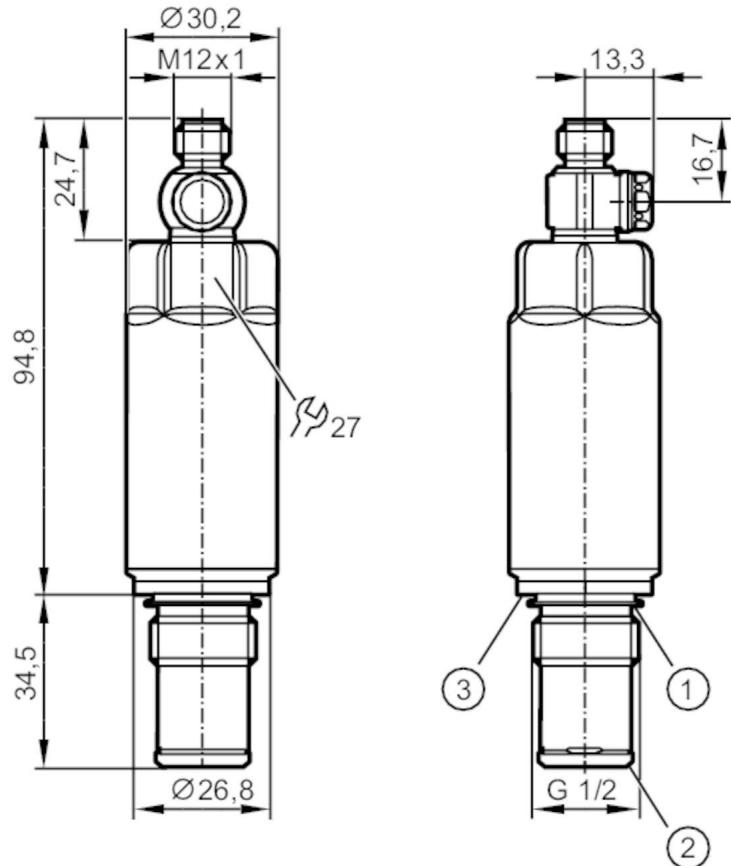


# PM1504

## Flush pressure sensor

PM-010-REA12-A-ZVG/US



- 1 Gasket FKM (for sealing on the back - not pressure resistant) / removable  
2 pre-mounted PEEK sealing ring (removable) / metallic sealing area  
3 groove for sealing ring DIN EN ISO 1179-2

ACS CRN EC 1935/2004 EHEDG Certified FCM Reg31 UK

### Product characteristics

Number of inputs and outputs	Number of digital outputs: 1; Number of analog outputs: 1		
Measuring range	-1...10 bar	-14.5...145 psi	-0.1...1 MPa
Process connection	threaded connection G 1/2 external thread sealing cone		

### Application

System	gold-plated contacts		
Measuring element	ceramic-capacitive pressure measuring cell		
Temperature monitoring	yes		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Conditionally suitable for	use in gases at pressures > 25 bar only on request		
Medium temperature [°C]	-25...150		
Min. bursting pressure	175 bar	2538 psi	17 MPa
Pressure rating	75 bar	1100 psi	7.5 MPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		

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PM-010-REA12-A-ZVG/US

MAWP (for applications according to CRN)	[bar]	43	
<b>Electrical data</b>			
Operating voltage	[V]	18...30 DC	
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Current consumption	[mA]	< 45	
Power-on delay time	[s]	< 0.5	
<b>Inputs / outputs</b>			
Number of inputs and outputs		Number of digital outputs: 1; Number of analog outputs: 1	
<b>Outputs</b>			
Total number of outputs		2	
Output signal		analog signal; IO-Link; (configurable)	
Number of digital outputs		1; (IO-Link)	
Number of analog outputs		1	
Analog current output	[mA]	4...20; (scalable; 1:5)	
Max. load	[Ω]	700; (Ub = 24 V; (Ub - 9 V) / 21.5 mA)	
Short-circuit proof		yes	
Overload protection		yes	
<b>Measuring/setting range</b>			
Measuring range	-1...10 bar	-14.5...145 psi	-0.1...1 MPa
Analog start point	-1...8 bar	-14.5...116 psi	-0.1...0.8 MPa
Analog end point	1...10 bar	14.5...145 psi	0.1...1 MPa
In steps of	0.005 bar	0.1 psi	0.0005 MPa
Factory setting	ASP = 0.0 bar	AEP = 10.0 bar	
Temperature monitoring			
Measuring range	-25...150 °C	-13...302 °F	
<b>Accuracy / deviations</b>			
Repeatability	[% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation	[% of the span]	< ± 0,5; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)	
Linearity deviation	[% of the span]	< ± 0,15; (Turn down 1:1)	
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability	[% of the span]	< ± 0,1; (Turn down 1:1; per year)	

# PM1504



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PM-010-REA12-A-ZVG/US

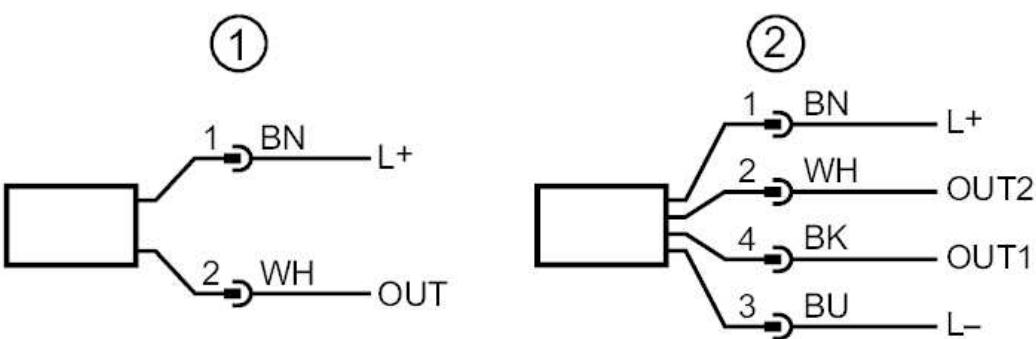
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	
<b>Temperature monitoring</b>		
Accuracy	[K]	± 2.5 K + (0.045 x (ambient temperature - medium temperature))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2
<b>Reaction times</b>		
Damping for the analog output dAA	[s]	0...4
2-wire		
Step response time analog output	[ms]	30
3-wire		
Step response time analog output	[ms]	7
Temperature monitoring		
Dynamic response T05 / T09	[s]	< 10 / < 25; (DIN EN 60751 water; > 0,9 m/s)
<b>Interfaces</b>		
Communication interface		IO-Link
Transmission type		COM2 (38,4 kBaud)
IO-Link revision		1.1
SDCI standard		IEC 61131-9
Profiles		Smart Sensor ED2: Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)
SIO mode		no
Required master port class		A; (when pin 2 not connected: B)
Min. process cycle time	[ms]	4.5
IO-Link resolution pressure	[bar]	0.002
IO-Link resolution temperature	[K]	0.2
IO-Link process data (cyclical)	<b>Function</b>	<b>bit length</b>
	pressure	16
	temperature	16
	device status	4
IO-Link functions (acyclical)	application specific tag; internal temperature	
Supported DeviceIDs	<b>Type of operation</b>	<b>DeviceID</b>
	default	1021
<b>Operating conditions</b>		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67; IP 68; IP 69K

# PM1504



## Flush pressure sensor

PM-010-REA12-A-ZVG/US

Tests / approvals				
EMC	DIN EN 61326-1			
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)		
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)		
MTTF [years]		322		
Note on approval	Factory certificate available as download at <a href="http://www.factory-certificate.ifm">www.factory-certificate.ifm</a>			
UL approval	UL approval number	J024		
	File number UL	E174189		
Mechanical data				
Weight [g]		307.4		
Material	stainless steel (1.4404 / 316L); PTFE; FKM			
Materials (wetted parts)	ceramics (99.9 % Al <sub>2</sub> O <sub>3</sub> ); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0.4 / Rz 4; PEEK; PTFE			
Min. pressure cycles	100 million			
Tightening torque [Nm]	20			
Process connection	threaded connection G 1/2 external thread sealing cone			
Remarks				
Pack quantity	1 pcs.			
Electrical connection				
Connector: 1 x M12; coding: A; Contacts: gold-plated				
				
Connection				
 <p>Diagram 1: Connection for 2-wire operation (analog). Pin 1 (BN) is connected to L+ and Pin 2 (WH) is connected to OUT.</p> <p>Diagram 2: Connection for 3-wire operation (analog / IO-Link). Pin 1 (BN) is connected to L+, Pin 2 (WH) is connected to OUT2, Pin 4 (BK) is connected to OUT1, and Pin 3 (BU) is connected to L-.</p>				
1	connection for 2-wire operation ( analog )			
2	connection for 3-wire operation ( analog / IO-Link )			
	OUT1: IO-Link			
	OUT2: analog output			

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PM-010-REA12-A-ZVG/US

### Diagrams and graphs

