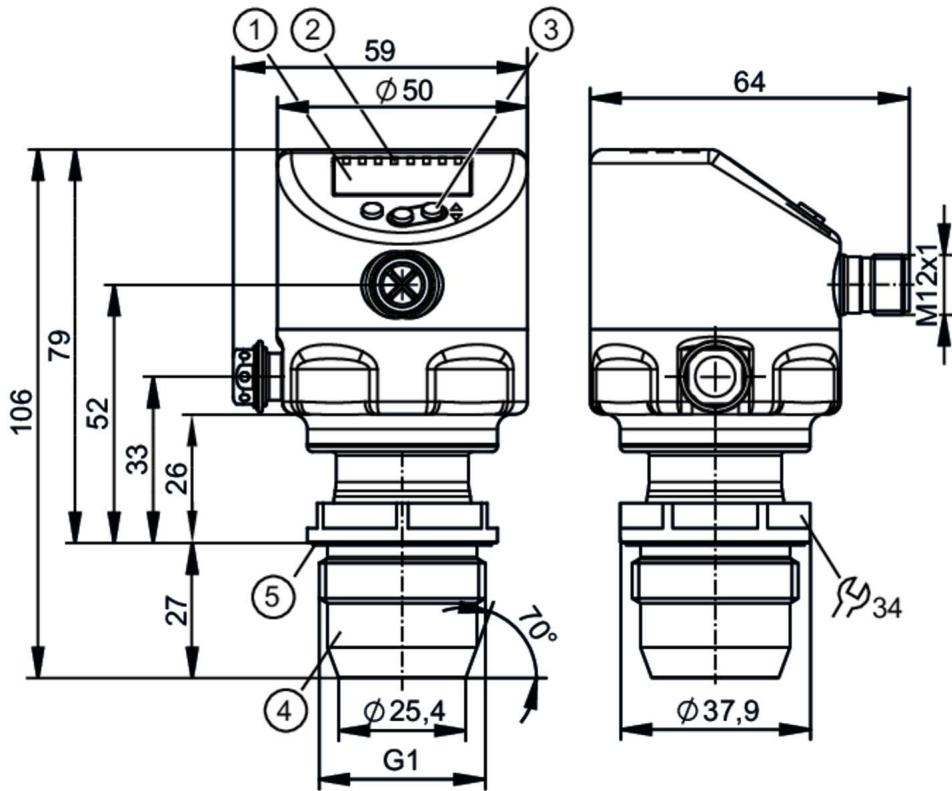


## Flush pressure sensor with display

PI-2.5-REA01-MFRKG/US/ /P

When selecting an alternative article and accessories please note that technical data may differ!



- 1 alphanumeric display 4-digit  
 2 status LEDs  
 3 Programming button  
 4 G1 sealing cone external thread  
     Attention: The unit must only be installed in a process connection for G1 sealing cone.  
     The G1A sealing cone of the unit is only suited for adapters with metal end stop.  
 5 groove with sealing ring



## Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-0.124...2.5 bar	-1.8...36.25 psi	-50...1004 inH2O	-12.4...250 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.			

## Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. bursting pressure	50 bar	725 psi	5000 MPa
Pressure rating	20 bar	290 psi	2000 kPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		

# PI1806



## Flush pressure sensor with display

PI-2.5-REA01-MFRKG/US/ IP

MAWP (for applications according to CRN)	[bar]	20		
<b>Electrical data</b>				
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Integrated watchdog		yes		
2-wire				
Operating voltage	[V]	20...30 DC		
Current consumption	[mA]	3.5...21.5		
Power-on delay time	[s]	< 1		
3-wire				
Operating voltage	[V]	18...30 DC		
Current consumption	[mA]	5...45; (430 bei max. Laststrom)		
Power-on delay time	[s]	< 0.5		
<b>Inputs / outputs</b>				
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1		
<b>Outputs</b>				
Total number of outputs		2		
Output signal		switching signal; analog signal; IO-Link		
Electrical design		PNP/NPN		
Number of digital outputs		2		
Output function		normally open / closed; (configurable)		
Number of analog outputs		1		
Analog current output	[mA]	4...20, invertible; (scalable)		
Short-circuit protection		yes		
Type of short-circuit protection		yes (non-latching)		
Overload protection		yes		
2-wire				
Max. load	[Ω]	300		
3-wire				
Max. voltage drop switching output DC	[V]	2		
Permanent current rating of switching output DC	[mA]	100		
Switching frequency DC	[Hz]	125		
Max. load	[Ω]	(Ub - 10 V) / 21.5 mA; 650 Ω (Ub = 24 V)		
<b>Measuring/setting range</b>				
Measuring range	-0.124...2.5 bar	-1.8...36.25 psi	-50...1004 inH2O	-12.4...250 kPa
Set point SP	-0.12...2.5 bar	-1.74...36.26 psi	-48...1004 inH2O	-12...250 kPa
Reset point rP	-0.124...2.496 bar	-1.8...36.2 psi	-50...1002 inH2O	-12.4...249.6 kPa
Analog start point	-0.124...1.994 bar	-1.8...28.92 psi	-50...801 inH2O	-12.4...199.4 kPa
Analog end point	0.382...2.5 bar	5.54...36.26 psi	153...1004 inH2O	38.2...250 kPa

# PI1806



## Flush pressure sensor with display

PI-2.5-REA01-MFRKG/US/ /P

Min. difference between SP and rP	0.004 bar	0.06 psi	2 inH2O	0.4 kPa
In steps of	0.001 bar	0.01 psi	1 inH2O	0.1 kPa
Factory setting		SP1 = 0.625 bar	rP1 = 0.575 bar	
		SP2 = 1.875 bar	rP2 = 1.825 bar	
		ASP = 0.00 bar	AEP = 2.50 bar	
		dAP = 2.00 s	dAA = 2.00 s	
Temperature monitoring				
Measuring range	-25...150 °C		-13...302 °F	
<b>Accuracy / deviations</b>				
Switch point accuracy [% of the span]		< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]		< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]		< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]		< ± 0,15; (Turn down 1:1)		
Hysteresis deviation [% of the span]		< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]		< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range				
	<b>Temperature range</b>	<b>total deviation</b>		
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K		
	15...80 °C	Characteristics deviation		
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K		
Notes on the accuracy / deviation		for further details see section Diagrams and graphs		
<b>Temperature monitoring</b>				
Accuracy [K]		± 2,5+ (0,08 x ( Umgebungstemperatur - Mediumtemperatur ))		
Repeatability [K]		± 0,2		
Resolution [K]		0,2		
<b>Reaction times</b>				
Damping process value dAP [s]		0...99.99		
Damping for the analog output dAA [s]		0...99.99		
2-wire				
Step response time analog output [ms]		30		
3-wire				
Min. response time of switching output (dAP) [ms]		3		
Step response time analog output [ms]		7		
<b>Temperature monitoring</b>				
Dynamic response T05 / T09 [s]		< 35 / < 135; (DIN EN 60751 water ; > 0,9 m/s)		

# PI1806

## Flush pressure sensor with display

PI-2.5-REA01-MFRKG/US/ /P



Interfaces		
Communication interface		IO-Link
Transmission type		COM2 (38,4 kBaud)
IO-Link revision		1.1
SDCI standard		IEC 61131-9
Profiles		Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)
SIO mode		yes
Required master port class		A
Min. process cycle time	[ms]	5.6
IO-Link resolution pressure	[bar]	0.0001
IO-Link resolution temperature	[K]	0.2
IO-Link process data (cyclical)	<b>Function</b>	<b>bit length</b>
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter	
Supported DeviceIDs		
Type of operation	<b>DeviceID</b>	
default	1154	
Operating conditions		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67; IP 68; IP 69K
Tests / approvals		
EMC		DIN EN 61326-1
Shock resistance		DIN EN 60068-2-27
Vibration resistance		DIN EN 60068-2-6
MTTF	[years]	214
Note on approval	Factory certificate available as download at <a href="http://www.factory-certificate.ifm">www.factory-certificate.ifm</a>	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight	[g]	384.8
Material		stainless steel (1.4404 / 316L); FKM; PTFE; PBT; PEI; PFA
Materials (wetted parts)		ceramics (99.9 % Al2O3); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0,4 / Rz 4; PTFE
Min. pressure cycles		100 million
Tightening torque	[Nm]	20
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

# PI1806



## Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ /P

### Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit

Display unit

bar; psi; kPa; inH2O

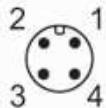
### Remarks

Pack quantity

1 pcs.

### Electrical connection

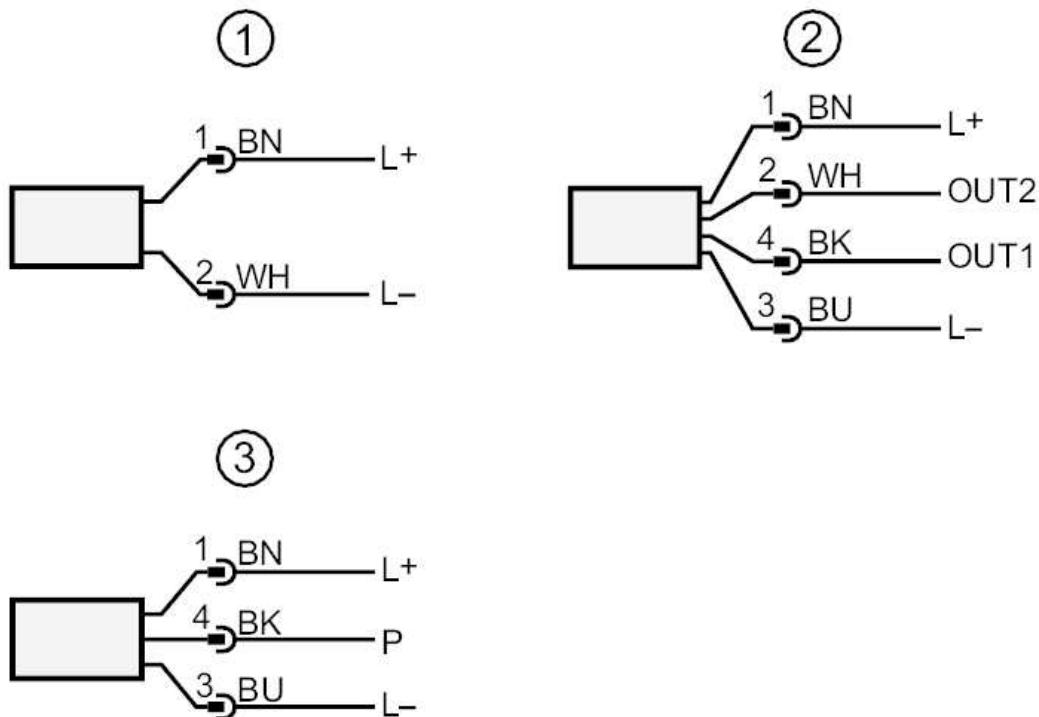
Connector: 1 x M12; coding: A; Contacts: gold-plated



## Flush pressure sensor with display

PI-2.5-REA01-MFRKG/US/ /P

## Connection



- 1 connection for 2-wire operation
- 2 connection for 3-wire operation
- OUT1 Switching output / IO-Link
- OUT2 Switching output / analog output
- 3 connection for IO-Link parameter setting (P = communication via IO-Link)

Colors to DIN EN 60947-5-2

Core colors

BK = black

BN = brown

BU = blue

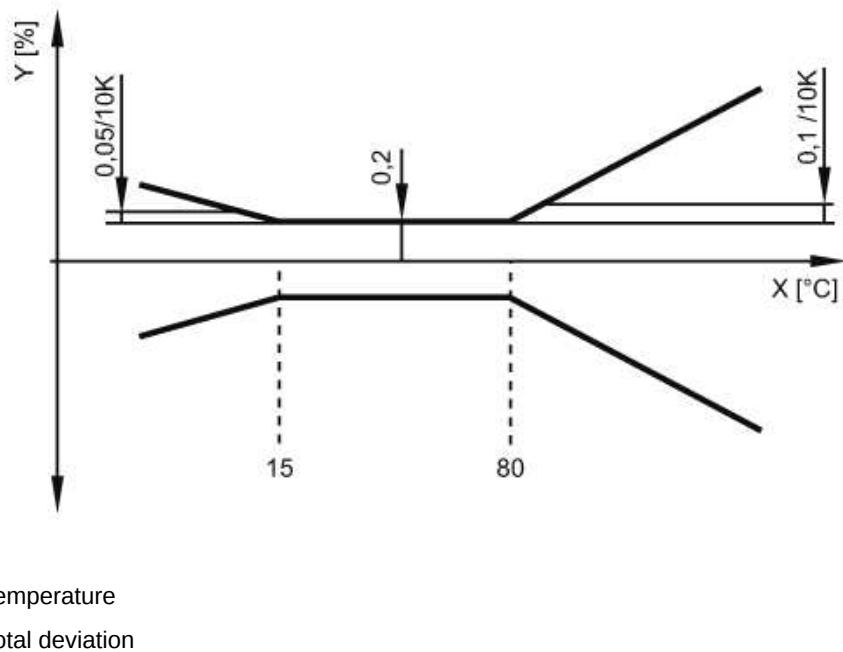
WH = white

## Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ /P

### Diagrams and graphs

ambient temperature influence on  
the accuracy



X temperature

Y total deviation