

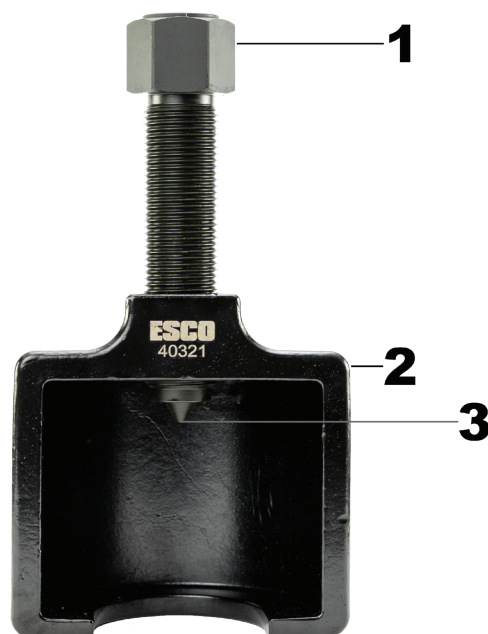
NOTE: Always lubricate and keep forcing screw threads clean with oil. Failure to do so can result in the damaging and seizing of threads in the tool.

- First begin by removing the retaining nut and washer from the sector arm.
- Back the forcing screw out and slip cast over the pitman arm until the forcing screw aligns with the center of the sector shaft.
- Once the tool is appropriately positioned on the pitman arm, drive the forcing screw with a 1/2" drive impact until the pitman arm is freed from the sector shaft.

Preventative Maintenance Tip:

Always keep forcing screw clean and lubricated at all times with SAE 30 lube for the threads.

PARTS BREAKDOWN



REF NO.	PART NO.	DESCRIPTION	QUANTITY
1	40321-1	FORCING SCREW	1
2	40321-2	BODY	1
3	40321-3	ANVIL	1