

- Before using this tool or any other tools or equipment provided by ESCO, remember to always consult with the manufacturer's service manual to determine the vehicles model and retaining method.
- **NOTE:** Some applications may additionally require the removal of some or all of the sector shaft cover bolts to allow the tool to move over the pitman arm.
- Back the forcing screw out and slip cast over the pitman arm until the forcing screw aligns with the center of the sector shaft.
- Back the forcing screw out and slip cast over the pitman arm until the forcing screw aligns with the center of the sector shaft. Check that the forcing screw will not damage the threads at the sector shaft's end. For the pulling operation, some models may need the installation of a bolt into the threaded end of the sector shaft.
- Once the tool is appropriately positioned on the pitman arm, drive the forcing screw with a 1/2" drive impact until the pitman arm is freed from the sector shaft.

**Preventative Maintenance Tip:**

Always keep forcing screw clean and lubricated at all times with SAE 30 lube for the threads.

**PARTS BREAKDOWN**


REF NO.	PART NO.	DESCRIPTION	QUANTITY
1	40319-1	FORCING SCREW	1
2	40319-2	BODY	1
3	40319-3	ANVIL	1