

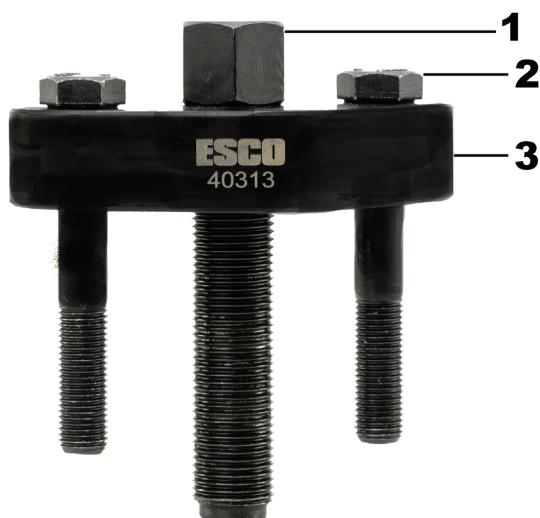
OPERATING INSTRUCTIONS

Bearing Cup Installer
MODEL 40313

- Before using tool, check and ensure that all parts to be assembled and used are clean and/or are greased where applicable.
- Make sure to check all needle bearings are present and placed correctly before using this tool.
- Start by pressing bearing cup into yoke manually by hand by first making sure that u-joint cross and bearing cup bolt holes line up properly.
- Place the installer tool onto bearing cup and begin threading bolts into yoke.
- Using an air ratchet, impact, or hand wrench, turn the forcing screw until the cup is completely flush to the yoke.
- Once completed, remove tool and install bearing cup bolts.

Preventative Maintenance Tip: Always keep forcing screw clean and lubricated at all times with SAE 30 lube for the threads.

PARTS BREAKDOWN



REF NO.	PART NO.	DESCRIPTION	QUANTITY
1	40312-1	FORCING SCREW	1
2	40312-2	BOLT	2
3	40312-3	BODY	1