

<u>New</u> XT-Series Alternators from Balmar bring together the latest innovations in alternator design to deliver incredible charging power in a compact, Marine & RV-friendly package.



Advanced Braided Stator

The <u>New XT-Series Alternator</u> family features a state-of-the-art, braided wire stator design to generate exceptional output in the smallest possible area. The XT-Series produces more power than our previous AT-Series designs and operates 5°-10°C cooler. In addition, we've added Balmar's Smart Ready<sup>®</sup> internal regulator technology to provide an additional level of fault tolerance for cruising boaters. Available XT-Series mounting styles have been expanded to include the "Vortec" 9Si design found on many GM gasoline engines.

**XT-Series Alternators** feature 96 slots - compared to 36 slots in a traditional S-wound stator – allowing the stator to develop superior electromagnetic energy and efficiency compared to traditional stator designs. The XT-170 and XT-250 are designed to deliver superior performance at idle speeds - up to 128A and 186A, respectively for 12V applications.

**XT-Series Alternators** may require a Tachometer Signal Stabilizer (Part No. 15-TSS) if your current tach is not adjustable. XT-Series Alternators should only be used in Dual Vee or Multi-Groove Serpentine belt configurations. Balmar's range of **AltMount® Serpentine Pulley Conversion Kits** support **XT-Series Alternators**.

XT Series Power Output Take Off Mounting Individual Alternator Part Number			Alternator Kit with Max Charge Regulator	Altmount <sup>®</sup> Pulley Kit Required?		
		1-2" Spindle	XT-SF-170-XX	XT-SF-170-XX-KIT		
170.4		3.15" Saddle	XT-DF-170-XX	XT-DF-170-XX-KIT		
170A	5.2 HP	3.15" Saddle	XT-CR-170-XX	XT-CR-170-XX-KIT		
		4" Saddle	XT-DF4-170-XX	XT-DF4-170-XX-KIT		
	6.6 HP 3. 3. 1.	1-2" Spindle	XT-SF-250-XX	XT-SF-250-XX-KIT	Yes,	
250A		C C LID	3.15" Saddle	XT-DF-250-XX	XT-DF-250-XX-KIT	If DV or Serpentine is
250A		3.15" Saddle	XT-CR-250-XX	XT-CR-250-XX-KIT	Not Present	
		4" Saddle	XT-DF4-250-XX	XT-DF4-250-XX-KIT		
		1-2" Spindle	XT-SF-24-90-XX	XT-SF-24-90-XX-KIT		
90A, 24V		3.15" Saddle	XT-DF-24-90-XX	XT-DF-24-90-XX-KIT		
		4" Saddle	XT-DF4-24-90- <mark>XX</mark>	XT-DF4-24-90-XX-KIT		

(1) "XX" Pulley Designations: "DV" = 1/2" Dual Vee, "K6" = K6 Serpentine, "J10" = J10 Serpentine.

(2) Kit Includes XT-Series Alternator, Max Charge Regulator (MC-618-H) and Temperature Sensors (MC-TS-A, MC-TS-B).

(3) The XT-Series Alternator may require a Tachometer Signal Stabilizer (Part No. 15-TSS) if your current tach is not adjustable.

(4) All Dual Foot Yanmar Kits include 6-0020 Mounting Kit.

(5) The "CR" design is provided for Yanmar Common Rail engines

## XT-Series Alternators

Balmar XT-SF Series Balmar XT-SF Series Balmar XT-DF Series

Balmar XT-DF4 Series Balmar XT-VT Series

# **BALMA** DC CHARGING SOLUTIONS

## How to Select the Correct Balmar Charging System for Your Vessel

#### Step 1: Determine your Electrical Load

All your device loads and expected duty cycles will clarify your expected daily battery discharge requirements. Add a safety factor.

#### Step 2: Identify your Battery Bank Technology and Capacity

How many batteries are in your bank and what is the total storage capacity? What type of batter chemistries are employed? (requiring different charge programs)

#### Step 3: Select your Alternator Output

The correct charging load depends on the battery chemistry and capacity. An AGM battery can accept a 40% charge load, so a 400Ah bank of AGMs can accept 160A of charging from the alternator. Note: Lithium batteries can accept an unlimited charge load.

#### Step 4: Identify the Alternator Mounting Style Present on your Engine

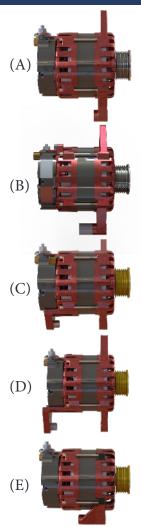
The most common mounting styles are shown to the right:							
(A) 1" Single Foot (Spindle Mount)	"Motorola Style "						
(B) 2" Single Foot (Spindle Mount)	"Delco Style"						
(C) 3.15" Dual Foot (Saddle Mount)	"Hitachi Style"						
(D) 4" Dual Foot (Saddle Mount)	"J-180 Style"						
(E) GM Delco Vortec Mount	"Vortec Style"						

#### Step 5: Determine your Belt and Pulley Requirements

An Altmount® belt/pulley conversion kit may be required to handle your alternator Power Take-Off ("PTO") load.

## **XT-Series Alternator Specifications**

Alternator Style: Small Case, Positive Field Excitation (P-Type) Regulation: External P-Type (MC-618) XT–Series Includes an Internal Smart Ready <sup>®</sup> Voltage Regulator	Mounting Styles: XT-VT Series: Delco Vortec Style XT-SF Series: 1" or 2" Single Foot (Spindle) XT-DF Series: 3.15" Dual Foot (Saddle) XT-DF4 Series: 4" Dual Foot (Saddle)(XT-250 Only)
Cooling: Dual Internal Fans	Positive Output: Threaded Stud Dimensions: XT-170 & XT-250: M8 x 1.25
Bearings: Sealed Bearings, Heavy Duty Radial (front & rear)	Grounding: Case Ground XT-170 Isolated Ground Available on Request
Case Construction: Ventilated Cast Aluminum	AC/Stator Output: 16 Poles Stator Output Wire included in Pigtail Plug
Finish: Red Power Coat	Diodes +/-: 6 Positive, 6 Negative; 50A Rated
<b>Tensioning Arm Mount</b> : XT-250 (not applicable) XT-170: Five Position Crown (3x: M8 x 1.25, 2x: 8mm)	Smart Ready <sup>®</sup> Internal Voltage Regulation: 14.1 Volts (12V Systems)
Mounting Foot Bore: XT-VT, DF, SF 2"-Series: 10mm (3/8") XT-SF 1", DF4-Series: 1/2"	<b>Cut-In RPM</b> : 170A: 1,150 rpm, 90A & 250A: 1,350 rpm Max Alternator RPM: 18,000 rpm
Ignition Protection Ratings: USCG Title 33, SAE J1171, CE, ISO 8846	Normal Operating Temperature: 180oF / 82oC Max Operating Temperature: 225oF / 108oC

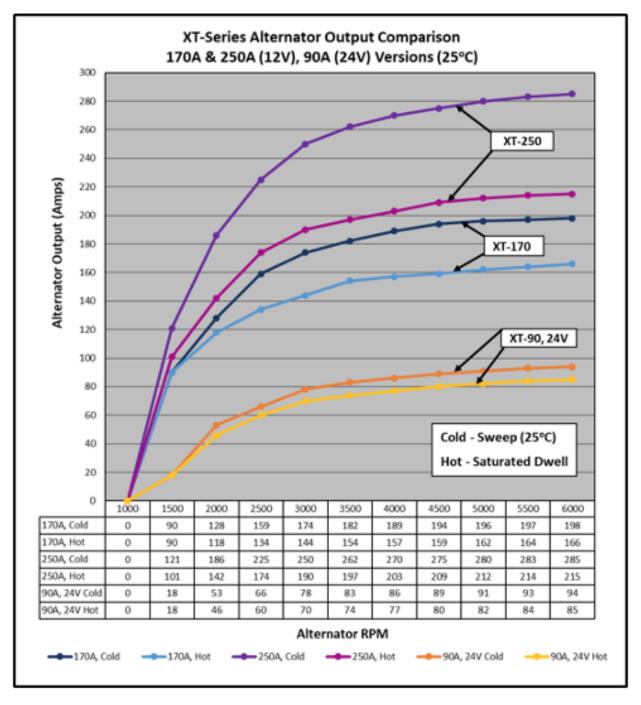






## **Alternator Output Curves**

Alternator output is dependent upon several factors: battery condition and capacity, wire size, engine horsepower and RPM, battery temperature and alternator temperature. Of these factors, alternator speed and temperature are most important. The following graph describes alternator output based on ambient (25°C) temperature in "sweep" and "saturated dwell" conditions. Test voltages are set at 13.5V.



Balmar XT-Series Alternators and Charging Kits provide maximum charging power in a small case package suitable for installation in most small-to-medium sized diesel engines and most GM-based 4.3L to 8.1L gasoline engines.





**XT-Series Alternators** For WakeBoat and Inboard Gas Applications

- 170A & 250A in a Small Case Package
- Up to 180A at Idle Speeds
- Ideal for WakeBoat Electrical Loads
- Custom High-Speed Bearings for Long Life
- Dual Fan Cooling, High Airflow Frame
- USCG Title 33, ISO 8846 and SAE J1171 Certified





170A Vortec Mount

250A Vortec Mount

**XT-Series Alternators** were designed with WakeBoat applications specifically in mind. Over 60% of WakeBoat run times are at idle speed. Many high current electrical loads are engaged at idle, including ballast pumps, high-output stereo systems and multiple instrumentation loads. Standard alternators only produce about 30A-40A at idle speed, leaving these loads to be serviced by onboard batteries. Excessive draining causes battery sulfation and reduced lifetimes. Dealers report that AGM batteries which should last 5-7 years on these vessels are being replaced annually.

**XT-170 and XT-250 Alternators** produce over 120A and 180A, respectively at idle speed – ample power to service all electrical loads with power left over to top-off house batteries.

**XT-Series Alternators** pay for themselves in reduced battery replacement costs in just one year!

Available XT-Series mounting styles are drop-in compatible for WakeBoat and other GM Gasoline engine applications and include both 2" Single Foot (Delco 11Si Style) and Vortec (Delco 9Si Style) designs.

## **Ordering Information:**

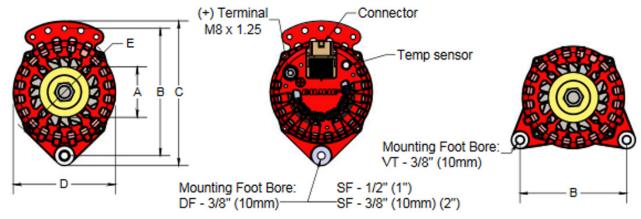
XT-Series Output	Power Take Off	Mounting	Alternator Part Number <sup>(1)</sup>	Standard Pulley										
		1-2" Single Foot (Case Grd)	XT-SF-170-IR											
470.4	5.2 HP	1-2" Single Foot (Iso Grd)	XT-SF-170-IR-IG											
170 A		5.2 HP	5.2 HP	5.2 HP	5.2 HP	5.2 HP	5.2 HP	5.2 HP	5.2 HP	5.2 HP	5.2 HP	Vortec (Case Grd)	XT-VT-170-IR	
		Vortec (Iso Grd)	XT-VT-170-IR-IG	K6 (2.4" dia.)										
050.4		1-2" Single Foot (Case Grd)		XT-SF-250-IR										
250A	6.0 HP	Vortec (Case Grd)	XT-VT-250-IR											

(1) These Alternators contain single stage, internal regulators and are not appropriate for use with Balmar's multi-stage external regulators.



**XT-Series Alternators** 

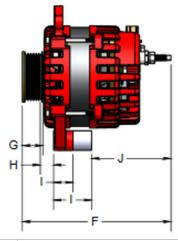
## **XT-170 Series Alternator Dimensions**

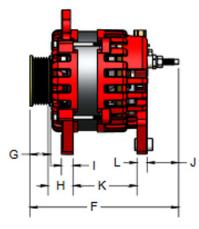


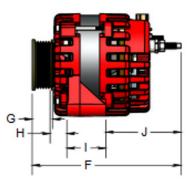
XT-SF-170-XX

XT-DF-170-XX

XT-VT-170-K6







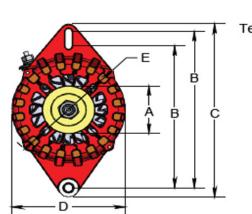
ITEM	DESCRIPTION	IN.	mm
	Dual Vee (DV) Pulley Dia.		68
A	K6 (serpentine) Pulley Dia.	2.42	61
	J10 (serpentine) Pulley Dia.	2.28	57
B –	Mounting Hole (VT)	5.47	138
D	Mounting Hole (SF)	6.53	165
С	Overall Height	7.43	188
D	Case Diameter		134
E	Mounting Ear to Mounting Ear	ting Ear to Mounting Ear 5.70	
	Overall Length w/ DV Pulley	8.00	203
F	Overall Length w/ K6 Pulley	7.63	193
	Overall Length w/ J10 Pulley	7.86	99
	DV Pulley Width	1.53	38
G	K6 Pulley Width	1.18	29
	J10 Pulley Width	1.40	35

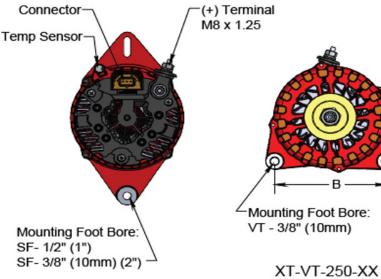
ITEM	DESCRIPTION	mm	
	First Groove to Mounting (SF)	0.68	17
Н	First Groove to Mounting (DF)	1.28	32
	First Groove to Mounting (VT)	0.85	21
	Foot Thickness (SF) 1"	1.00	25
	Foot Thickness (SF) 2"	1.95	49
	Foot Thickness (DF)	0.60	15
	Foot Thickness (VT)		50
	Foot to (+) Terminal (SF) 1"	5.03	127
	Foot to (+) Terminal (SF) 2"	4.08	103
J	Foot to (+) Terminal (DF)	1.61	40
	Foot to (+) Terminal (VT)	3.86	98
	DF Saddle Width (MIN)	2.88	73
К	DF Saddle Width (MAX)	3.28	83
	DF Saddle Width	3.15	80
L	Rear Foot Thickness	0.52	13

Dimensions are provided for illustrative purposes. Contact Balmar Technical Support if detailed drawings are required.

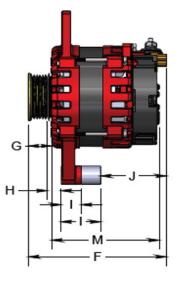


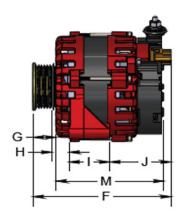
# **XT-250** Series Alternator Dimensions – Single Foot and Vortec Mounts





XT-SF-250-XX





ITEM	DESCRIPTION		mm
	Dual Vee (DV) Pulley Dia.	2.71	68
A	K6 (serpentine) Pulley Dia.	2.42	61
	J10 (serpentine) Pulley Dia.	2.28	57
	Mounting Hole to Hole (VT)	5.47	138
В	Mounting Hole to Hole (SF Upper Slot)	8.50	216
	Mounting Hole to Hole (SF Lower Slot)	7.72	196
С	Overall Height (SF)	9.44	240
D	Case Diameter	5.59	142
E	Mounting Ear to Mounting Ear		154
	Overall Length w/ DV Pulley	7.15	181
F	Overall Length w/ K6 Pulley	6.80	172
	Overall Length w/ J10 Pulley	7.02	178

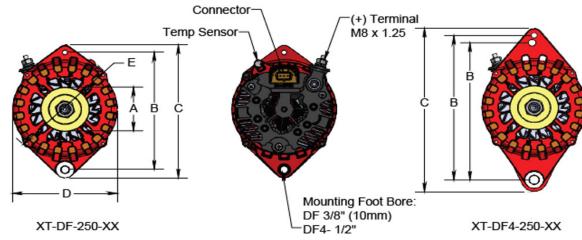
ITEM	DESCRIPTION	IN.	mm
	DV Pulley Width	1.53	38
G	K6 Pulley Width	1.18	29
	J10 Pulley Width	1.40	35
	First Groove to Mounting (SF K6)	0.68	17
н	First Groove to Mounting (SF J10)	0.75	18
	First Groove to Mounting (SF K6)	0.85	21
	Foot Thickness (SF) 1"	1.00	25
1	Foot Thickness (SF) 2"	1.95	49
	Foot Thickness (VT)	2.00	50
J	Foot Connector (SF) 1"	4.19	106
J	Foot Connector (SF) 2"	3.24	82
К	Foot Connector (VT)	3.02	76
Μ	Front Housing to Rear Cover	5.30	134

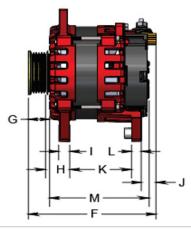
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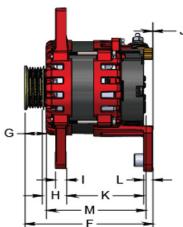


**XT-Series Alternators** 

# **XT-250** Series Alternator Dimensions – Dual Foot Mounts







ITEM	DESCRIPTION	IN.	mm	ITEM	DESCRIPTION	IN.	mm
	Dual Vee (DV) Pulley Dia.	2.71	68		First Groove to Mounting (DF K6)	1.29	32
ITEM A B C D E F	K6 (serpentine) Pulley Dia.	2.72	61		First Groove to Mounting (DF J10)	1.36	34
	J10 (Serpentine) Pulley Dia.	2.28	57	Н	First Groove to Mounting (DF DV)	1.58	40
	Mounting Hole to Hole (DF)	6.88	175		First Groove to Mounting (DF4 K6)	1.29	32
В	Mounting Hole to Hole (DF4 Upper)	8.50	71 $68$ $72$ $61$ $72$ $61$ $72$ $61$ $78$ $57$ $88$ $175$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $50$ $216$ $51$ $198$ $51$ $244$ $50$ $142$ $50$ $142$ $50$ $142$ $50$ $142$ $51$ $181$ $51$ $181$ $51$ $181$ $51$ $173$ $52$ $178$ $53$ $38$ $173$ $173$ $52$ $178$ $53$ $38$ $18$ $29$ $10$ $1172$ $10$ $1172$ $10$ $1172$ $10$ $1172$ $10$ $1172$ $10$ $1173$ $10$ $1173$ $10$	First Groove to Mounting (DF4 DV)	1.58	40	
	Mounting Hole to Hole (DF4)	8.07	205	I	Foot Thickness (DF)	0.60	15
6	Overall Height (DF)	7.81	198	I	Foot Thickness (DF4)	0.60	15
C	Overall Height (DF4)	9.61	244	1	Foot Connector (DF)	0.78	19
D	Case Diameter	5.59	142	J	Foot Connector( DF4)	-0.02	-0.5
Е	Mounting Ear to Mounting Ear	6.10	154		DF Saddle Width (MIN)	2.88	73
	Overall Length w/ DV Pulley	7.15	181		DF Saddle Width (MAX)	3.28	83
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	DF Saddle Width	3.15	80				
F	Overall Length w/ K6 Pulley	6.80	172	n	DF4 Saddle Width (MIN)	3.60	91
	Overall Length w/ K6 Pulley (DF4)	6.81	173		DF4 Saddle Width (MAX)	4.10	104
C         Overall Height (DF4)         9.61         244           D         Case Diameter         5.59         142           E         Mounting Ear to Mounting Ear         6.10         154           Overall Length w/ DV Pulley         7.15         181           Overall Length w/ DV Pulley (DF4)         7.17         182           Overall Length w/ K6 Pulley         6.80         172           Overall Length w/ K6 Pulley (DF4)         6.81         173           Overall Length w/ J10 Pulley         7.02         178	178		DF4 Saddle Width	4.00	101		
	DV Pulley Width	1.53	38	1	Rear Foot Thickness (DF)	0.52	13
G	Mounting Hole to Hole (DF4)8.07205Overall Height (DF)7.81198Overall Height (DF4)9.61244Overall Height (DF4)9.61244Overall Length (DF4)9.61244Mounting Ear to Mounting Ear6.10154Overall Length w/ DV Pulley7.15181Overall Length w/ DV Pulley (DF4)7.17182Overall Length w/ K6 Pulley6.80172Overall Length w/ K6 Pulley6.81173Overall Length w/ J10 Pulley7.02178DV Pulley Width1.5338KRear Foot Thickness (DF	Rear Foot Thickness (DF4)	0.50	12			
	J10 Pulley Width	1.40	35	М	Front Housing to Rear Cover	(6)       1.29         10)       1.36         V)       1.58         (6)       1.29         DV)       1.58         0.60       0.60         0.60       0.78         -0.02       2.88         3.28       3.15         3.60       4.10         4.00       0.52         0.50       5.30	134

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