PRODUCTION CONTROLS

## Temperature Swichgage ${ }^{\circledR}$ A20 and A25 Series

The A20 Series ( 2 inch/51 mm dial) and the A25 Series ( $2-1 / 2$ inch/64 mm dial) Swichgage models are diaphragm-actuated, temperature-indicating gages, with built-in electrical switches for tripping alarms and/ or shutdown devices.
Ranges are available from $32^{\circ}-120^{\circ} \mathrm{F}\left(0^{\circ}-45^{\circ} \mathrm{C}\right)$ through $300^{\circ}-440^{\circ} \mathrm{F}\left(160^{\circ}-220^{\circ} \mathrm{C}\right)$.
All models of these rugged, built-to-last instruments are fully sealed from the environment by the unique combination of a polycarbonate case and lens, a polished stainless steel bezel and O-ring seals.
These vapor/pressure actuated gages feature a sealed capillary tube and a sensing bulb. When subjected to heat, the liquid in the sensing bulb changes to vapor creating pressure against a diaphragm mechanism. The diaphragm translates this vapor pressure into a mechanical gage reading.
For series A20T and A25T, the gage pointer acts as a temperature indicator and as one switch pole which completes a circuit when it touches the adjustable limit contact. Contact(s) are isolated from ground. They have a self-cleaning motion to enhance electrical continuity.
Models A20TE and A25TE have internal snap-acting SPDT switches.
Gage-only models, without contacts (MurphyGage ${ }^{\circledR}$ ) are also available.
Applications for A20 and A25 Series temperature Swichgage instruments include: engines and equipment in the oil field, marine, irrigation, construction and trucking industries, monitoring engine coolant temperature, crankcase oil, transmission oil.

## Base Model

## Coolant or Oil Temperature

A20T and A25T Series Swichgage: For these models the gage pointer makes with an adjustable contact to complete a pilot-duty circuit.
A20TL and A25TL Swichgage: For use on Ford Worldwide engines. Supplied with special sensing bulb.
A20TE and A25TE Swichgage: A20TE (was A20ESR) and A25TE (was A25ESR). Models with internal SPDT snap-switches, instead of the single pole/pointer contact(s). When the switch closes on rising temperature, it becomes set. As temperature decreases the switch resets.
Model A25TE is CSA listed for non-hazardous areas. Model A25TE-EX is CSA listed for Class I, Division 1, Groups C \& D hazardous areas.
A20TABS and A25TABS Swichgage: Same as A20 and A25T with internal SPDT snap-switch for pre-alarm.

Cylinder Head Temperature
A20TH and A25TH Swichgage: A20TH (was A20TL8133) and A25TH (was A25TL8133). For use on air-cooled engines.

## Gage-Only Models

A20TG and A25TG MurphyGage: Gage without contact(s).


Products covered by this bulletin comply with EMC Council directive 89/336/ EEC regarding electromagnetic compatibility except as noted.

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## Specifications

Dial: White on black; U.S.A. standard scale is dual scale ${ }^{\circ} \mathrm{F} /{ }^{\circ} \mathrm{C}$; others available
Case: Glass filled/Polycarbonate, corrosion-resistant; steel mounting clamp included
Bezel: Polished stainless steel, standard; others are available.
Pointer: Tempered nickel silver; red tip
Lens: Polycarbonate, high-impact
Sensing Element: Beryllium copper diaphragm
Capillary: PVC armored copper; 4 ft ( 1.2 m ).* Stainless steel armor optional
Sensing Bulb: Copper*
Gage Accuracy: See accuracy chart
Maximum Temperature:
See Temperature Ranges and Factory Settings table
Maximum Ambient Temperature:
$-40^{\circ} \mathrm{F}\left(-40^{\circ} \mathrm{C}\right)$ through $150^{\circ} \mathrm{F}\left(66^{\circ} \mathrm{C}\right)$
Adjustable Limit Contact (A20T and A25T): SPST contact; pilot-duty only, 2 A @ 30 VACNDC; isolated from case ground Closed when the high limit is met. Normally Open when pointer is in normal operating range. Contacts are gold flashed silver. Limit Contact Adjustment: by a 1/16 in. hex wrench through 100\% of the scale.
Wiring: A20T: Number 4 screw terminals; A25T: Number 6 screw terminals.
Snap-Switch Rating (A20TE and A25TE): SPDT, 3 A @ 30 VDC inductive; 4 A @ 125 VAC inductive
Wiring: A20TE: Number 4 screw terminals; A25TE: Number 6 screw terminals
Unit Weight: A20 Series: 11.9 oz . ( 0.370 kg ); A25 Series Models: 13.3 oz. ( 0.413 kg )

Unit Dimensions: A20 Series: 4-3/4 $\times 4-3 / 4 \times 3$ in. $(121 \times 121 \times$
$76 \mathrm{~mm})$; A25 Series Models: $4-3 / 4 \times 4-3 / 4 \times 2-3 / 4 \mathrm{in}$. $(121 \times 121 \times$ 70 mm )
*For optional capillary lengths, engine adapters, sensing bulbs and range combinations, see FW Murphy bulletin 8428.

A20 Series Models (typical)


A25 Series Models (typical)


## Temperature Ranges and Factory Settings

## NOTES

1. Values in () are mathematical conversions from ${ }^{\circ} \mathrm{F}$ to ${ }^{\circ} \mathrm{C}$ - they do not reflect actual second scale range. U.S.A. standard scale is ${ }^{\circ} \mathrm{F} /{ }^{\circ} \mathrm{C}$.
2. For models A20TE and A25TE; the switch trip point cannot be set at either the low or high extreme of the scale. The trip point must allow for the reset differential. Only certain models are adjustable.
3. For adjustable switch models, the trip point is adjustable only over the upper half of the scale.

| Ranges Available |  | Max Temp. | Std. Settings* |  | Hi/Lo Settings |  | A20TABS and A25TABS Settings |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Dual Scale Dial ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | Single Scale ${ }^{\circ} \mathrm{C}$ only |  |  |  | Low | High | Alar |  | Shut | own |
|  |  | ${ }^{\circ} \mathrm{F}$ ( ${ }^{\circ} \mathrm{C}$ ) | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | ${ }^{\circ} \mathrm{C}$ only | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | ${ }^{\circ} \mathrm{C}$ only | ${ }^{\circ} \mathrm{F}$ ( ${ }^{\text {C }}$ ) | ${ }^{\circ} \mathrm{C}$ only |
| 32-120 (0-49) | ---- | 185 (85) | 110 (43) | ---- | 32 (0) | 110 (43) | 100 (38) | ---- | 110 (43) | ---- |
| 32-160 (0-71) | 0-70 | 215 (102) | 150 (66) | 66 | 32 (0) | 150 (66) | 140 (60) | 60 | 150 (66) | 66 |
| 130-220 (54-104) | 45-100 | 260 (127) | 210 (99) | 85 | 160 (71) | 210 (99) | 200 (93) | 80 | 210 (99) | 85 |
| 130-250 (54-121) | 50-120 | 310 (154) | 210 (99) | 97 | 160 (71) | 210 (99) | 200 (93) | 95 | 210 (99) | 100 |
| 140-300 (60-149) | 60-140 | 340 (173) | 275 (135) | 130 | 200 (93) | 275 (135) | 265 (129) | 125 | 275 (135) | 130 |
| 160-320 (71-160) | 70-160 | 370 (192) | 300 (149) | 150 | 200 (93) | 300 (149) | 290 (143) | 145 | 300 (149) | 150 |
| 180-350 (82-177) | ---- | 400 (209) | 330 (166) | ---- | 240 (116) | 330 (166) | 320 (160) | ---- | 330 (166) | ---- |
| 300-440 (149-227) | ---- | 500 (260) | 400 (204) | ---- | 300 (149) | 400 (204) | 390 (199) | ---- | 400 (204) | ---- |

* Standard setting for A20T, A25T, A20TE and A25TE models. $\dagger$ SPDT snap-switch is the alarm switch.


## Temperature Accuracy Chart

| Temperature Range | Lower 1/3 of Scale | Middle 1/3 of Scale | Upper 1/3 of Scale |
| :--- | :--- | :--- | :---: |
| $32^{\circ}-120^{\circ} \mathrm{F}\left(0^{\circ}-49^{\circ} \mathrm{C}\right)$ | $\pm 12^{\circ} \mathrm{F}\left( \pm 6^{\circ} \mathrm{C}\right)$ | $\pm 5^{\circ} \mathrm{F}\left( \pm 2.4^{\circ} \mathrm{C}\right)$ | $\pm 6^{\circ} \mathrm{F}\left( \pm 3^{\circ} \mathrm{C}\right)$ |
| $32^{\circ}-160^{\circ} \mathrm{F}\left(0^{\circ}-71^{\circ} \mathrm{C}\right)$ | $\pm 20^{\circ} \mathrm{F}\left( \pm 10^{\circ} \mathrm{C}\right)$ | $\pm 8^{\circ} \mathrm{F}\left( \pm 4.4^{\circ} \mathrm{C}\right)$ | $\pm 7^{\circ} \mathrm{F}\left( \pm 4^{\circ} \mathrm{C}\right)$ |
| $130^{\circ}-220^{\circ} \mathrm{F}\left(54^{\circ}-104^{\circ} \mathrm{C}\right)$ | $\pm 6^{\circ} \mathrm{F}\left( \pm 3^{\circ} \mathrm{C}\right)$ | $\pm 3^{\circ} \mathrm{F}\left( \pm 1.6^{\circ} \mathrm{C}\right)$ | $\pm 4^{\circ} \mathrm{F}\left( \pm 2^{\circ} \mathrm{C}\right)$ |
| $130^{\circ}-250^{\circ} \mathrm{F}\left(54^{\circ}-121^{\circ} \mathrm{C}\right)$ | $\pm 9^{\circ} \mathrm{F}\left( \pm 5^{\circ} \mathrm{C}\right)$ | $\pm 5^{\circ} \mathrm{F}\left( \pm 2.4^{\circ} \mathrm{C}\right)$ | $\pm 4^{\circ} \mathrm{F}\left( \pm 2^{\circ} \mathrm{C}\right)$ |
| $140^{\circ}-300^{\circ} \mathrm{F}\left(60^{\circ}-149^{\circ} \mathrm{C}\right)$ | $\pm 10^{\circ} \mathrm{F}\left( \pm 5.2^{\circ} \mathrm{C}\right)$ | $\pm 6^{\circ} \mathrm{F}\left( \pm 3^{\circ} \mathrm{C}\right)$ | $\pm 5^{\circ} \mathrm{F}\left( \pm 2.4^{\circ} \mathrm{C}\right)$ |
| $160^{\circ}-320^{\circ} \mathrm{F}\left(71^{\circ}-160^{\circ} \mathrm{C}\right)$ | $\pm 10^{\circ} \mathrm{F}\left( \pm 5.2^{\circ} \mathrm{C}\right)$ | $\pm 5^{\circ} \mathrm{F}\left( \pm 2.4^{\circ} \mathrm{C}\right)$ | $\pm 5^{\circ} \mathrm{F}\left( \pm 2.4^{\circ} \mathrm{C}\right)$ |
| $180^{\circ}-350^{\circ} \mathrm{F}\left(82^{\circ}-177^{\circ} \mathrm{C}\right)$ | $\pm 12^{\circ} \mathrm{F}\left( \pm 6^{\circ} \mathrm{C}\right)$ | $\pm 5^{\circ} \mathrm{F}\left( \pm 2.4^{\circ} \mathrm{C}\right)$ | $\pm 5^{\circ} \mathrm{F}\left( \pm 2.4^{\circ} \mathrm{C}\right)$ |
| $300^{\circ}-440^{\circ} \mathrm{F}\left(149^{\circ}-227^{\circ} \mathrm{C}\right)$ | $\pm 9^{\circ} \mathrm{F}\left( \pm 5^{\circ} \mathrm{C}\right)$ | $\pm 5^{\circ} \mathrm{F}\left( \pm 2.4^{\circ} \mathrm{C}\right)$ | $\pm 4^{\circ} \mathrm{F}\left( \pm 2^{\circ} \mathrm{C}\right)$ |

INDUCTIVE AND HIGH CURRENT LOADS REQUIRE THE USE OF A MAGNETIC SWITCH. The Swichgage contacts are for light-duty electrical switching to operate alarms or control devices. FW Murphy manufactures the Magnetic Switch for protection of the pilot-duty Swichgage limit contacts.
Tattletale ${ }^{\circledR}$ Magnetic Switches show the cause of shutdown for applications that include: capacitor discharge or magneto ignitions, battery systems and electric motor driven equipment. Typical wiring diagrams are shown.


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## Pre-Alarm using ARO/A25TABS

The A20TABS and A25TABS feature a standard limit contact for equipment shutdown on high temperature and an internal SPDT snap-switch to signal an alarm before shutting down. When the snap-switch trips (preset point) on rising temperature, the switch completes a circuit to activate an alarm.
If the temperature continues to increase, the face-adjustable pointer contact will make and the shutdown circuit will be completed (see the typical diagram). The front contact shutdown limit setting (which is adjustable) and the snap-switch are preset at the factory. Refer to Temperature Ranges and Factory Settings table for settings. For alternative alarm before shutdown, see Magnetic Switch model 760A or 761APH.


## Typical Internal Wiring Diagrams

Pointer shown in the shelf position. Pointer type contact rating: pilot-duty 2 A @ 30 VAC/VDC resistive. Snapacting switch rating: 3 A @ 30 VDC inductive. 4 A @ 125 VAC inductive.


Options listed below. All configurations may not be available. Call your sales representative or FW Murphy for more information.


| Part Number | Model and Description | Notes |
| :--- | :--- | :--- |
| 05702176 | A20 Series Clamp Lite Assembly; 12V |  |
| 05702177 | A20 Series Clamp Lite Assembly; 24V |  |
| N/A | A25 Series |  |

