

# **OPERATOR'S MANUAL**

10399
20 TON
LOW PROFILE AIR BOTTLE JACK



15270 Flight Path Drive• Brooksville, FL 34604
Phone (352) 754-1117• Toll Free (800) 352-9852• Fax (352) 754-4508
www.esco.net• salesl@esco.net

#### **SPECIFICATIONS**

Lifting	Min.	Max. Net		Air	
Capacity	Height	Height Weight Pressu		Pressure	
US Tons	in.	in.	Lbs.	psi	
20	5.83	10.25	9.5	100-145	

#### OWNER/OPERATOR RESPONSIBILITY

It is the owner/operator responsibility to properly use and maintain this equipment and the legibility of all warnings and instruction labels. Carefully read and understand the instructions and warnings in this manual before operating this equipment. Keep this manual in a safe location for future reference.



#### FAILURE TO HEED THESE WARNINGS MAY RESULT IN PROPERTY DAMAGE AND OR PERSONAL INJURY.

- -Support load by appropiate means after lifting
- Do not exceed roted consoity
- Do not exceed rated capacity.
- -Center load on the jack.

- -Use as lifting device only.
- -Use only on hard, level surface.
- -Do not modify jack.
- -Only use attachments and/or adapters supplied with or sold specificaly for the jack.
- -Only lift areas of the vehicle designated by the vehicle manufacturer.

### INSPECTION

Prior to each use, visually inspect for leaking hydraulic oil, damaged, loose or missing parts. If jack is wom or damaged remove from service and contact your nearest service center for repair.

#### MAINTANENCE

Check oil level. With the jack in an upright position and the ram completely retracted, open the release valve (turn coun ter-clockwise) and remove the filler plug. The oil level should be just up to the hole. Fill if necessary with cleanhydraulic jack oil.

Lubricate internal components. With the release valve open, manually pump the handle six times.

Purge the hydraulic system of air. During transit the unit may become "air-bound", causing a spongy ram action. To purge the system. close the release valve (turn clockwise). Manually pump the jack to full height. Open the release valve and push down on the ram. Repeat these steps if necessary to completely purge the system.

Keep the jack clean. Occasionally lubricate the handle socket pivot point, extension screw, release screw thread, and air valve to prevent corrosion.

#### **OPERATION**

- 1. Jack operation is contolled either mar)ually or by exlemal air pressure. Either insert the handle into the handle socket to manually operate or connect to an external air pressure source (clean connections prior to assembly).
- To raise the jack, turn the release valve closkwise until tight and either manually pump with the provided handle or while connected to an air supply depress the air valve.

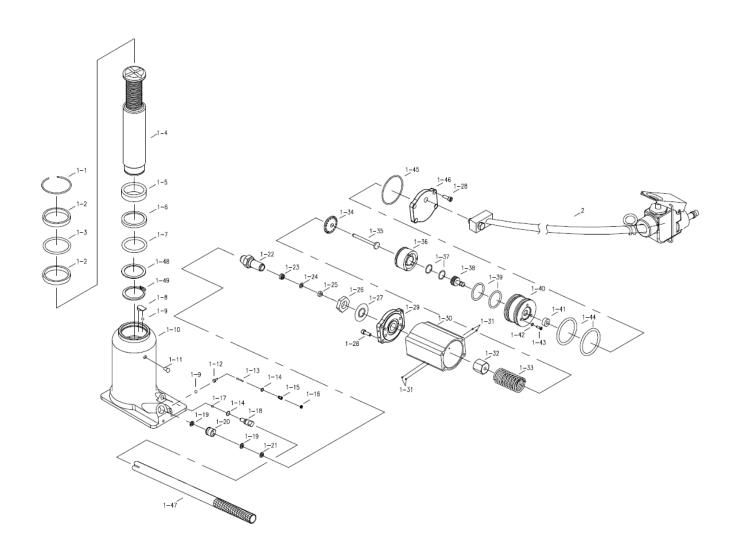


USE JACK FOR LIFTING ONLY. LOAD MUST BE SUPPORTED IMMEDIATELY BY OTHER APPROPIATE MEANS.

3. To lower the jack turn the release valve counter clockwise slightly and very slowly. Be carefull not to turn valve quickly or more than twice, otherwise, dangerous sudden lowering may occur.

## TROUBLE SHOOTING

Symptom	Causes	Remedy	
Jack will not lift the load.	1. The release valve is not tightly closed.	1. Tighten the release valve	
	2. The jack is overloaded.	2. Rectify the overload condition.	
	3. inadequate air SUPPIV	3 Check and ensure adequate air Supply.	
Jack bleeds off after lifting.	1. The release valve is not tightly closed.	1. Tighten the release valve.	
	2. The jack is overloaded	2. Rectify the overload condition	
	3. The hydraulics unit malfunctions.	3. Contact the local service center.	
Jack will not lower after	1. The reservoir is over filled with Hydraulic fluid.	1 Drain fluid to the proper oil level.	
Unloading.	2. Linkage binding.	Clean and lubricate moving parts.	
Poor lifting performance.	1. Low fluid level.	Ensure proper fluid level.	
	2. Air is trapped inside the hydraulic system.	2. With the ram retracted. Remove the oil filler	
		plug. Pump the jack with the release valve	
		open to pressurize the air Reinstall the oil filler	
		Plug.	
The jack will not lift to its	Low fluid level.	Ensure proper fluid level.	
maximum height.			



## **PARTS LIST**

No.	Description	Q'TY	No.	Description	Q'TY
1-1	Snap Ring	1	1-26	Nut	1
1-2	Bushing	2	1-27	Butterfly Spring	1
1-3	O-ring	1	1-28	Screw	8
1-4	Ram Assy.	1	1-29	Base Cover	1
1-5	Piston Ring	1	1-30	Air Motor Housing	1
1-6	Washer	1	1-31	Steel Ball	4
1-7	O-ring	1	1-32	Nut	1
1-8	Ball retainer	1	1-33	Spring	1
1-9	Steel Ball	2	1-34	Washer	1
1-10	Oil Pump Welding Parts	1	1-35	Air Pump Plunger	1
1-11	Oil Filler Plug	1	1-36	Air Piston Base	1
1-12	Ball Seat	1	1-37	O-ring	2
1-13	Safety Valve Spring	1	1-38	Air Shuttle Valve	1
1-14	O-ring	2	1-39	O-ring	2
1-15	Pressure Adjusting Screw	1	1-40	Air Piston	1
1-16	Сар	1	1-41	Shuttle Valve Seal*	1
1-17	Steel Ball	1	1-42	O-ring	3
1-18	Release Rod	1	1-43	Screw	3
1-19	Cooper Washer	2	1-44t	O-ring	2
1-20	Valve Block Assy.	1	1-45	O-ring	1
1-21	Nylon Gasket	1	1-46	Top Cover	1
1-22	Pump Cylinder	1	1-47	Release Oil Handle	1
1-23	Y-ring	1	1-48	O-ring Retainer	1
1-24	Nylon Gasket	1	1-49	Snap Ring	1
1-25	Copper Washer	1	2	Air Hose Assy.	1